



CYLINDER UNIT OPTIONAL PARTS

DRAIN PAN STAND

PAC-DP01-E

INSTALLATION MANUAL

- This drain pan stand MUST be used with cylinder unit ERST series.
- Before starting installation, read the following description together with the installation manual included with the cylinder unit.
- Please read carefully and observe fully the following safety precautions.

 WARNING	Precaution that must be observed to prevent injuries or death.
 CAUTION	Incorrect handling could lead to injury or damage to house and household articles.

- After installation carry out a test run to ensure correct operation, then explain operation method and safety precautions to the end user.
Tell your customers to keep this installation manual together with the operation manual, and when they give or sell this machine to any other person include this installation manual and operation manual with it.

WARNING

- If the cylinder has already been connected to the power supply ensure circuit breaker is off before carrying out electrical work.
- If the drain pan stand is installed incorrectly or modified after installation by the user, water may leak or cylinder unit may fall.
- All installation should be performed by a qualified technician according to local regulations and the instructions given in this manual.

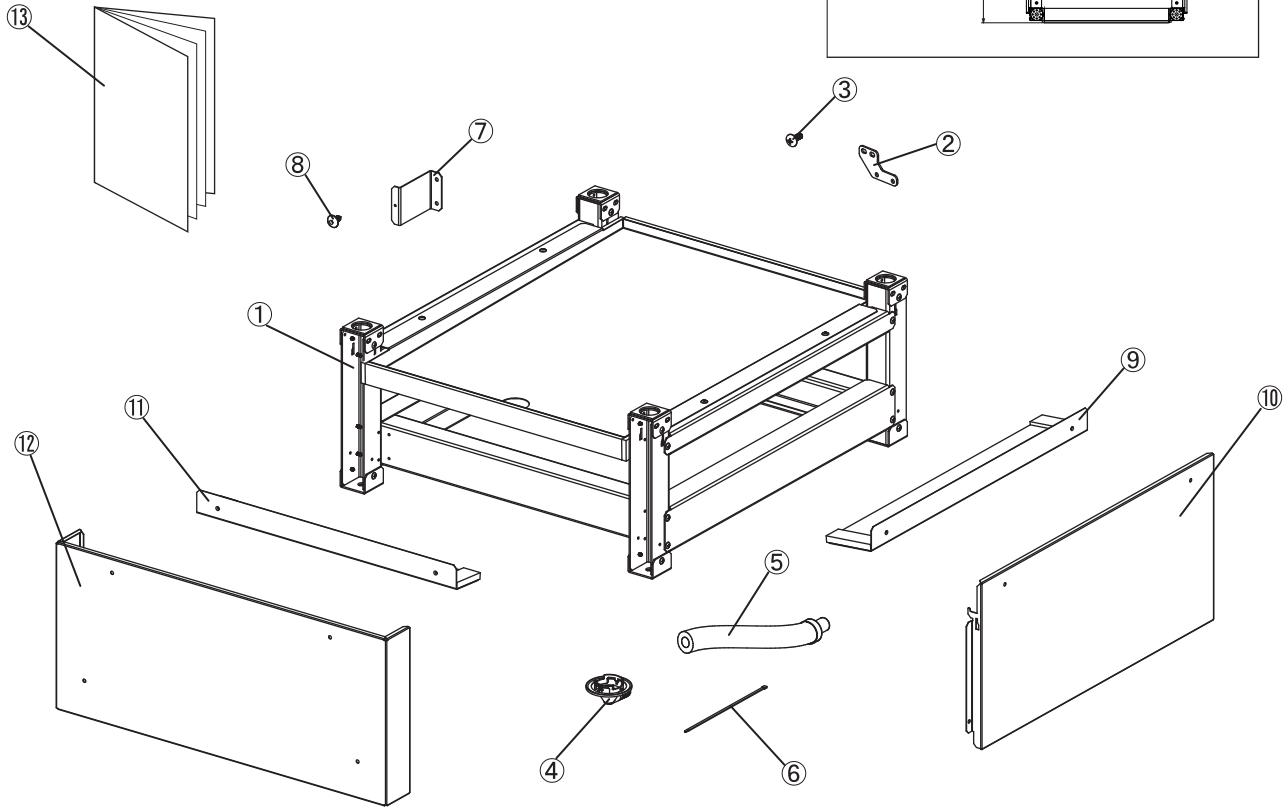
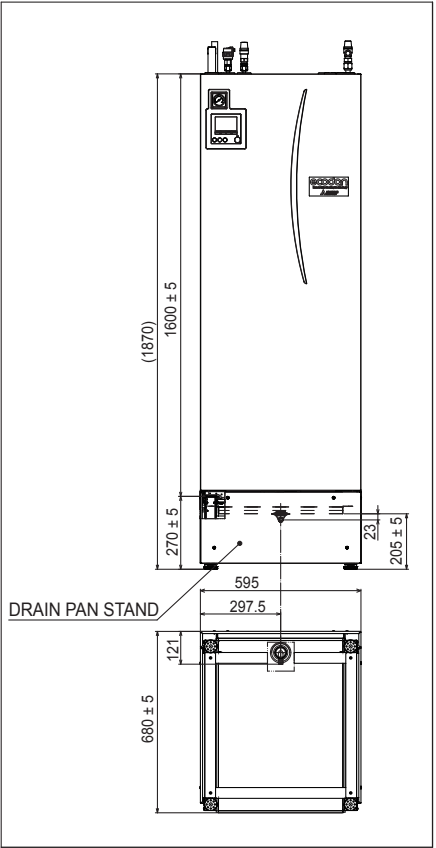
CAUTION

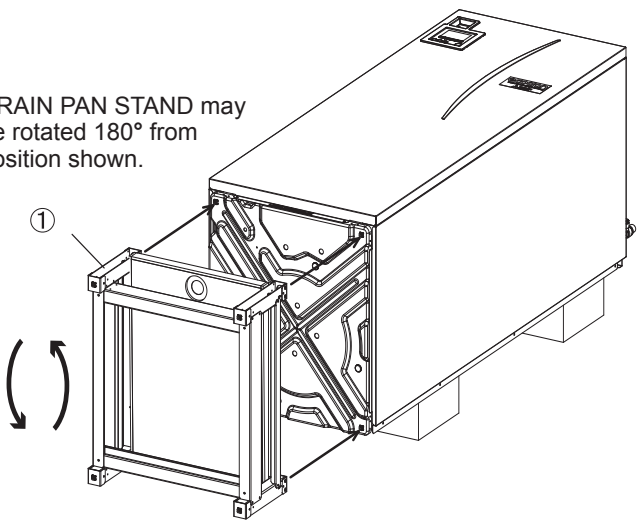
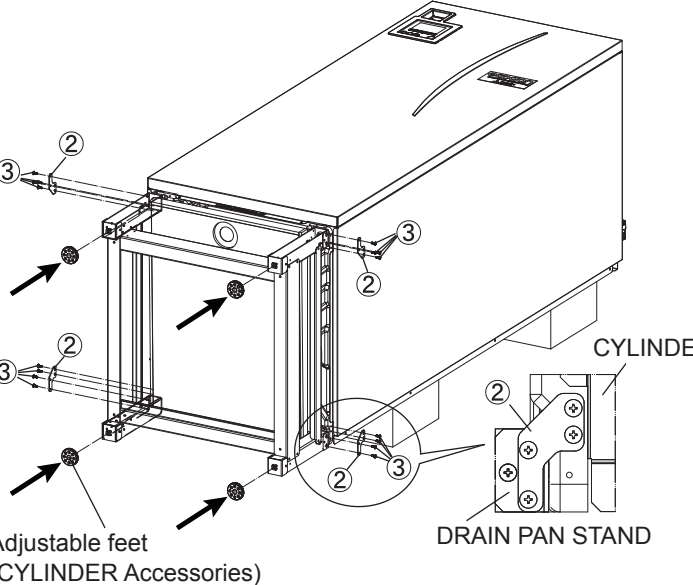
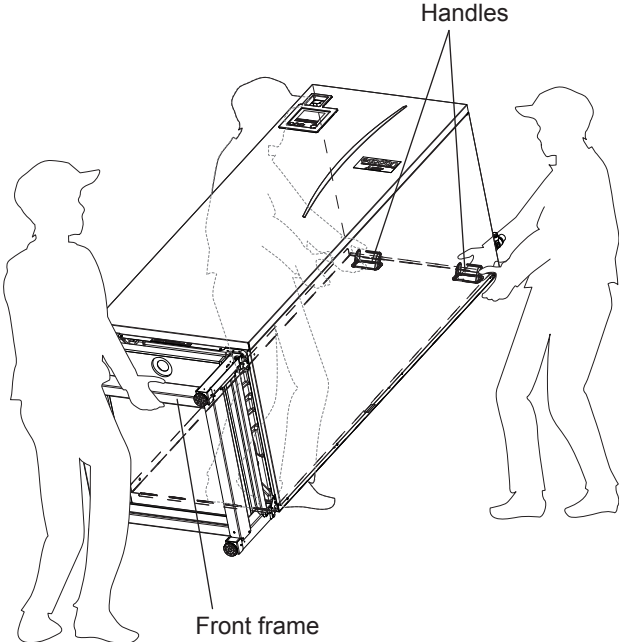
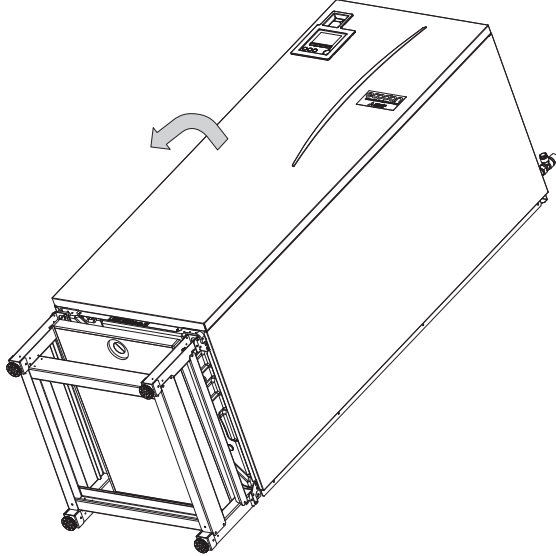
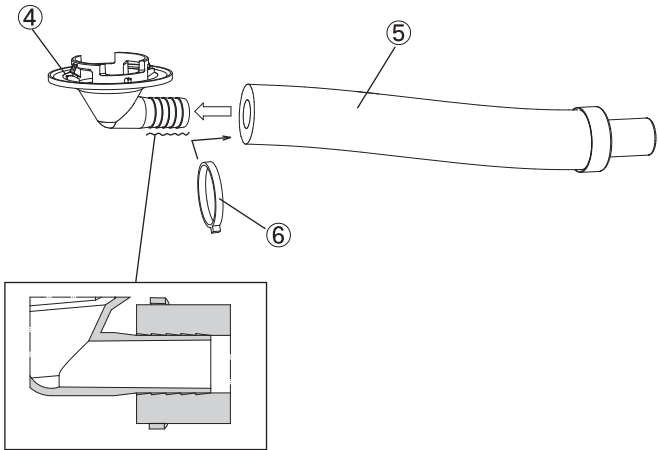
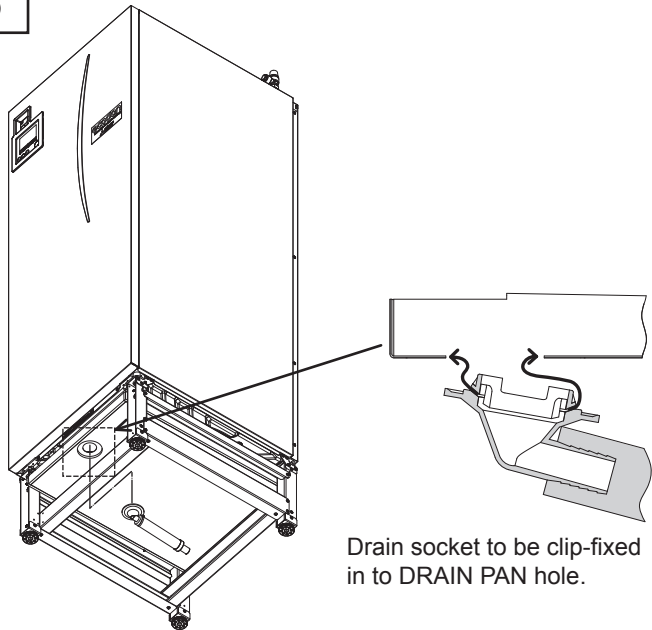
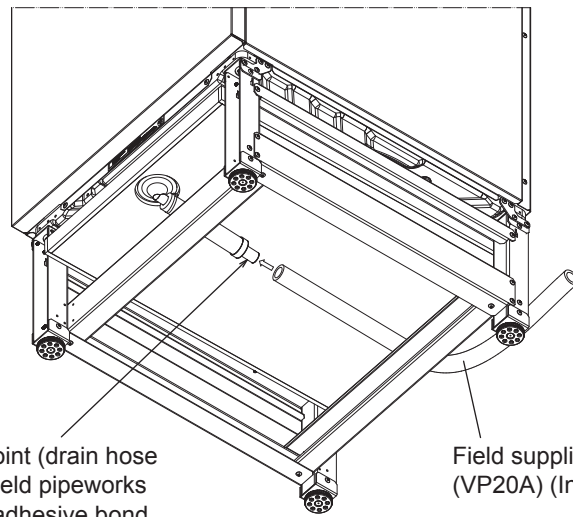
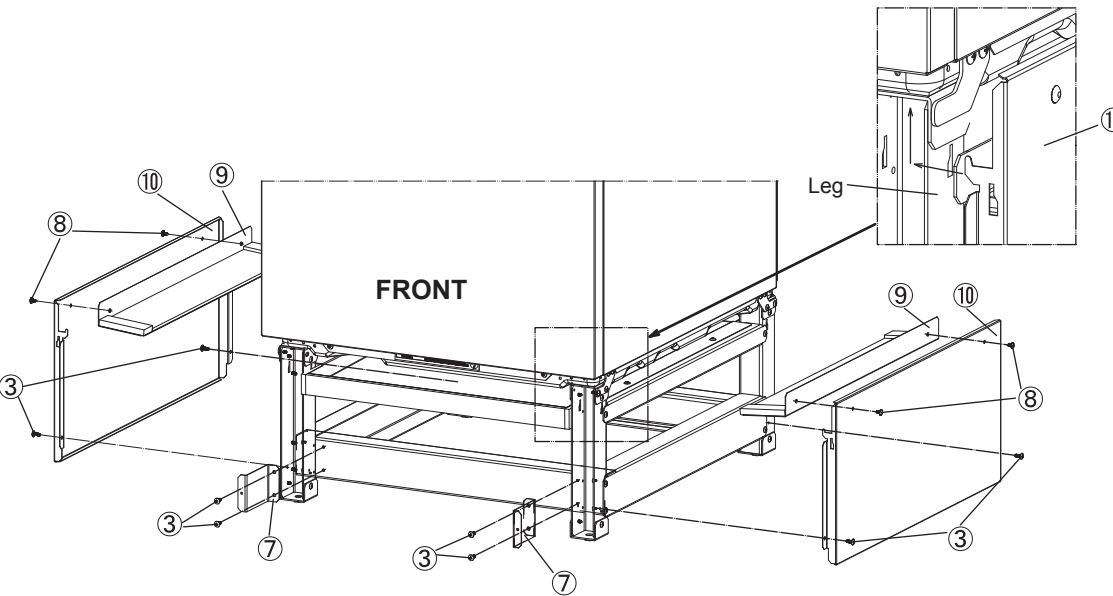
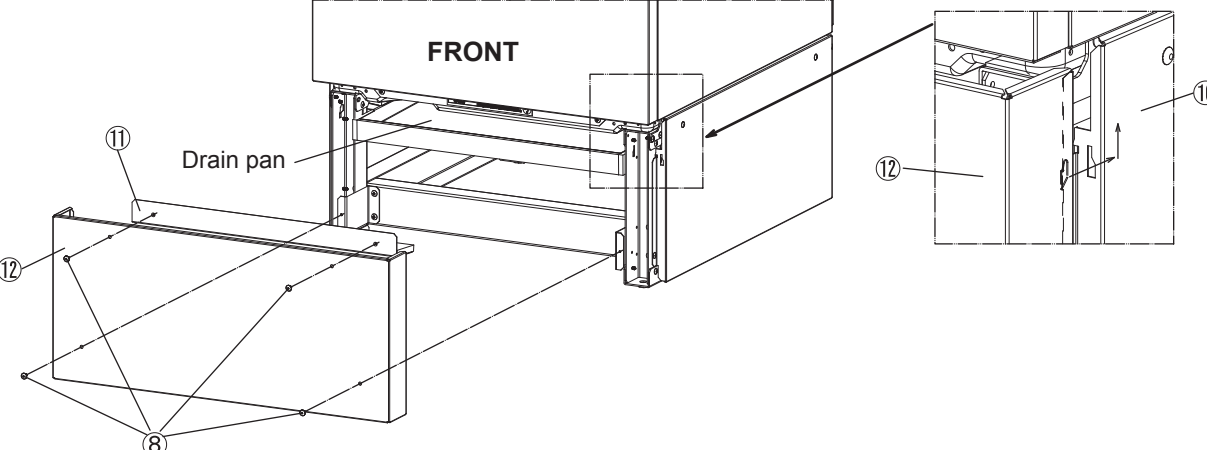
- Securely apply heat-insulation to draining pipework. If heat-insulation is inadequate, condensation could occur on the surface of pipes and dew could drop on the floor or important goods.
- To prevent dirty water from draining onto the floor next to cylinder unit, please connect appropriate discharge pipework from the cylinder drain pan to its disposal location.
- The cylinder unit should be positioned on a level surface capable of supporting its filled weight. (Adjustable feet (accessory parts of cylinder unit) can be used to ensure unit is level.)
- Secure cylinder unit to prevent it being knocked over.

Contents

	Item	Q'ty
①	Foundation assy	1
②	Joint plate	4
③	Screw (4×12)	24
④	Drain socket	1
⑤	Drain hose (insulated)	1
⑥	Band	1
⑦	Front panel stay	2
⑧	Painted screw (4×10)	8
⑨	Drain guide side	2
⑩	Design panel side	2
⑪	Drain guide front	1
⑫	Design panel front	1
⑬	Installation manual	1

Location of DRAIN PAN STAND



1 DRAIN PAN STAND may be rotated 180° from position shown. 	2  Adjustable feet (CYLINDER Accessories) DRAIN PAN STAND CYLINDER	3  Handles Front frame	4 
5 	6  Drain socket to be clip-fixed in to DRAIN PAN hole.	7  Connect pipe joint (drain hose accessory) to field pipeworks using suitable adhesive bond. Field supplied drain pipe (VP20A) (Insulated) NOTE • Please use rigid PVC for field pipework. • Use only compatible adhesive/glue for pipe joint. • For proper drain-off, install pipework with gradient/fall of min. 1/100. • Install pipe to fall continuously without bowing. • Do not install any air purge points on condensate drain pipe run. • Condensate drain pipe must discharge to suitable and safe outlet location. It should not be directly connected to any sewer-connected pipework that may introduce sulphurous gases/smells to the building.	
8  Leg FRONT	9 Note • Before fitting the front panel, test by gradually pouring 1 litre of water into the drain pan. • Check that the water drains properly from the outlet of the pipe and suitably discharges to safe outlet location. • Check also for any leakage from the connections.  FRONT Drain pan		